

# **GLASS LFI ROVING**

# SERIES

# LFI PROCESS

The roving is chopped into certain length using a spraying machine. The isocyanate, polyol, and chopped strand mixture is sprayed onto an open mould. The mould is then closed, heated and pressure applied, and the part is cured.

### LFI SERIES

E GLASS LFI ROVING are compatible with PU and VE. They deliver properties of low static, excellent dispersion and good wet-out in resin.

## **END-USE MARKETS**

( Building/ Marine/ Automotive)



## PRODUCT DATE

Nominal Resin Product Code **Product Features** Linear Density Compatibili **Typical Applications** (tex) ty Excellent choppability and dispersion, good 2400 Door skins, automotive PU mold flowability, high mechanical strength of 535H 4800 parts composite products

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#### GLASS LFI ROVING PICTURES



#### **STANDARD PRODUCTS**

Product ID	Nominal Tex g/km	Nominal Filament Diameter µm (microns)
LFT166-400	400	14
LFT166-600	600	14
LFT166-1100	1100	14
LFT166-1200	1200	16
LFT166-2400	2400	17

### **PRODUCT DATA**

Type of Glass	ECR-glass formulation	
Resin Compatibility	PP	
Binder Type	Silane	
Linear Density (Tex or Yield)	Nominal ± 5%	
Size Content (LOI % weight)	$0.40 \pm 0.15$	
Moisture (%)	$\leq 0.10\%$	
Breaking Strength(N/Tex)	≥0.30	
Packaging	Plastic film wrapped cylindrical packs with top central opening.	
Pallet Size	1120mm*1120mm	
Package Size	Cylindrical 10.5" – 12.0" DIA (26 cm-30 cm) X 10.25" (26cm) HEIGHT	
Package(doff) Weight	40 lb. Each (nom) or 18 kg. (nom)	
Pallet Configuration	4 Layers or 3 Layers of 16 Packages, Stretch Wrapped and Top Protected	
Storage Recommendations	Stack pallets to a maximum two high.	

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